

2019 ERC SYMPOSIUM



LASER IGNITION IN RECIPROCATING ENGINES

SREENATH GUPTA
Distributed Energy Research Center
Argonne National Laboratory, USA

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ACKNOWLEDGMENTS

Argonne Contributors

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Industrial Partners

- Princeton Optronics Inc. (prime to an SBIR-Phase II)
- DENSO
- BOSCH

Academic Partners

- University of Central Florida
- Syracuse University

Funding Agencies

- DOE-VTO & DOE-AMO

THERE ARE TWO POTENTIAL APPLICATIONS



Stationary Natural Gas Engines

0.5 – 2 MW, are Used for
Distributed Power Generation
Lean-burn: $\phi < 1$; T/C
(ARES program)

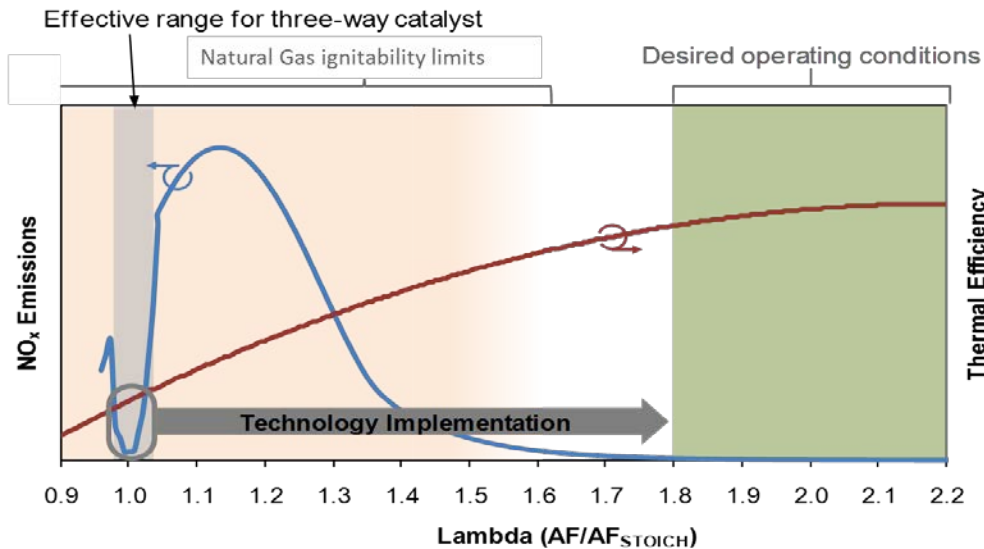


HD Natural Gas Engines

~350 hp., 6-cyl
Rich-burn: $\phi = 1$; T/C+EGR+3-wat cat

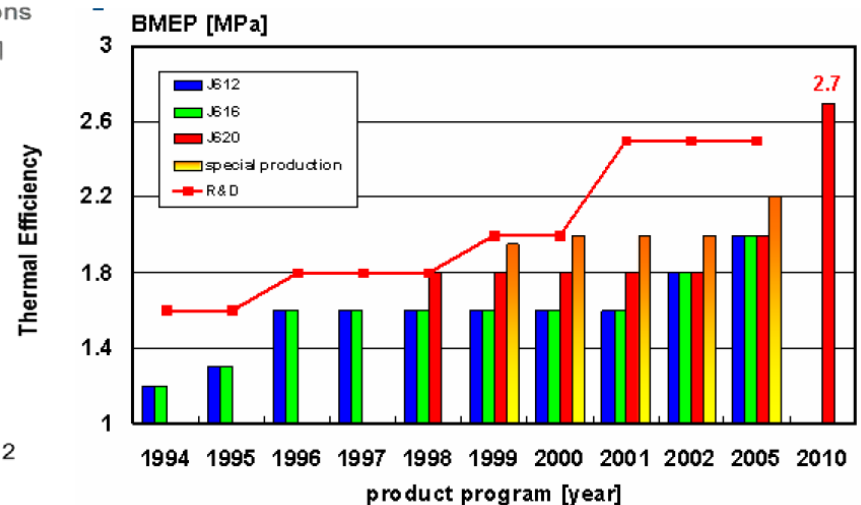
THE DRIVERS

DEMANDS ON FUTURE NATURAL GAS ENGINES



Higher **efficiency**, and lower **NO_x emissions** through a shift to lean-burn combustion

Lean-burn combustion



Market demands a gradual increase in **Engine Specific Power**

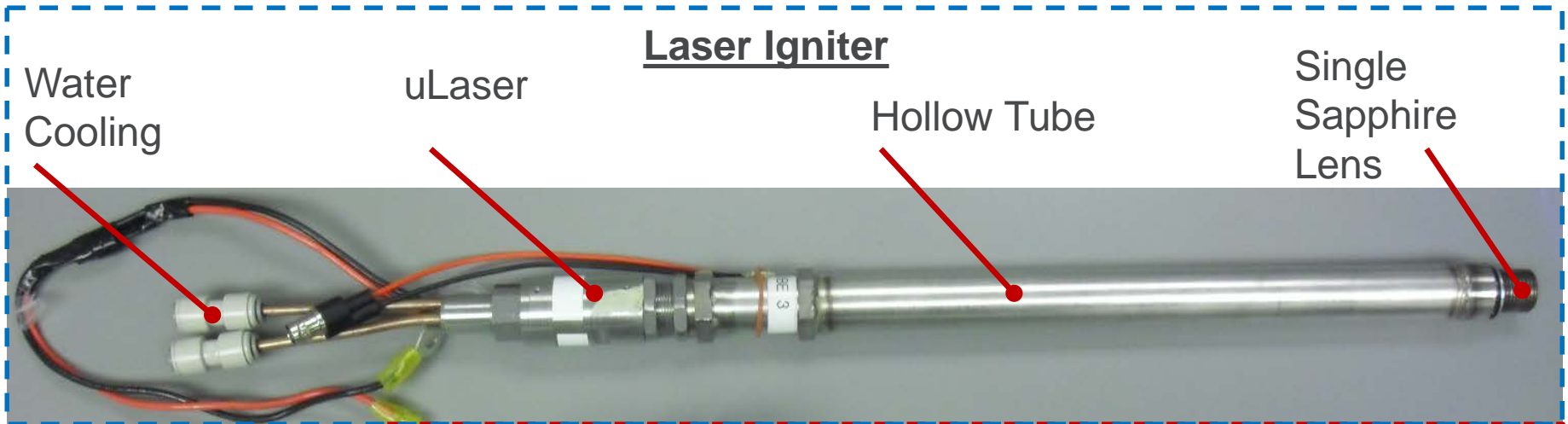
Turbocharged operation

ADVANTAGES WITH LASER IGNITION

LASER IGNITION = BETTER IGNITION

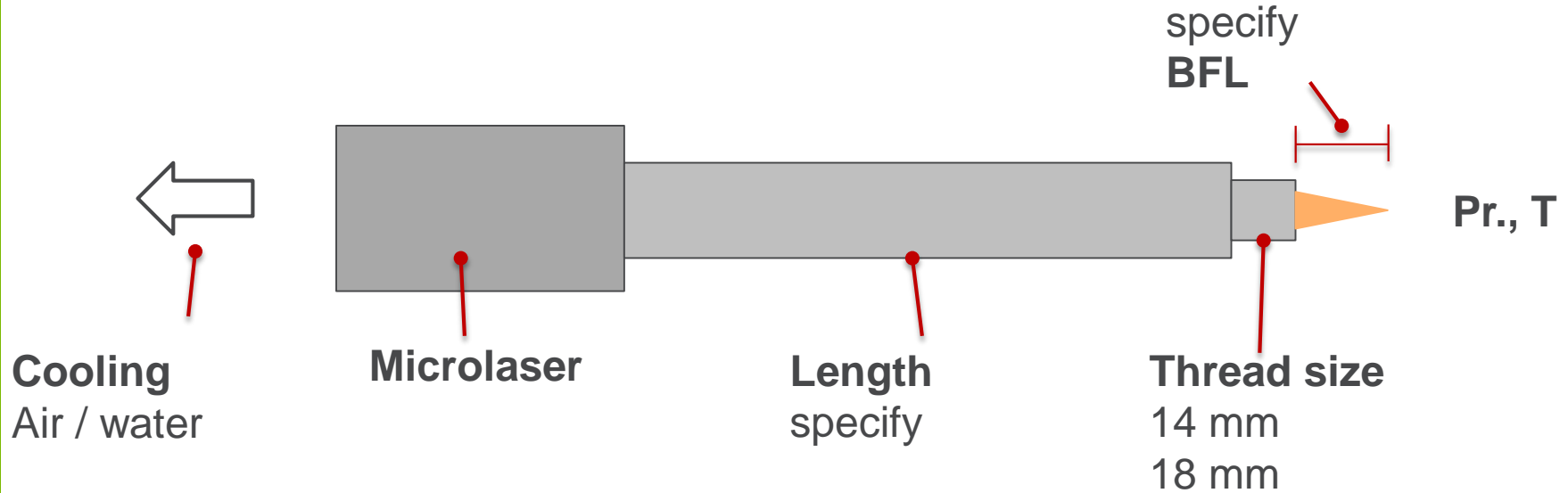
- large ignition kernel
 - Improved ignition stability
- Ignition at higher pressures
 - Higher the pressure it becomes easier to ignite
- Ignition of very dilute mixtures
 - Higher EGR tolerance
 - Leaner mixtures
 - Low-quality fuels
- Avoid flow field perturbation

EFFORTS TO REDUCE LI TO PRACTICE



Standard Spark Ignition system

THROUGH NUMEROUS ITERATIONS A LASER IGNITER WAS DEVELOPED



ISSUES ADDRESSED

- packaging
- small-size
- sealing
- cost
- longevity
- ruggedness
- power draw
- Safety
- temperature resistance
- vibration resistance
- thermal management (cooling)

RESULTS

- On engine tests have shown improved engine efficiency
 - $\Delta\eta \sim 3\%$ points
 - Could result in considerable fuel savings
 - Stationary engines: \$15,000/MW/ year
 - NGVs: ~\$2000/year/ HD vehicle
- Current design has shown continuous on-engine operation up to 830 hrs.
 - Efforts are being pursued to extend it up to 2000 hrs.

RELEVANT PUBLICATIONS

- Gupta, S. B., Akih-Kumgeh, B., “Interferometric imaging of laser initiated spark kernel,” 7th Laser Ignition Conference, Yokohama, Japan, April 22-26th, 2019.
- Bader Almansour, Subith Vasu, Sreenath B. Gupta, Qing Wang, Robert Van Leeuwen, Chuni Ghosh, “Prechamber Equipped Laser Ignition for Improved Performance in Natural Gas Engines,” *J. Eng. Gas Turbines Power*. 2017; 139(10):101501-101501-6, GTP-17-1042, doi: 10.1115/1.4036291
- Bader Almansour, Subith Vasu, Sreenath B. Gupta, Qing Wang, Robert Van Leeuwen, Chuni Ghosh, “Performance of a Laser Ignited Multi-Cylinder Lean Burn Natural Gas Engine,” *J. Eng. Gas Turbines Power*. 2017; GTP-16-1480, doi: 10.1115/1.4036621
- Klett, G. M., Gupta, S. B., Bihari, B., and Sekar, R. R., “Ignition Characteristics of Methane-air Mixtures at Elevated Temperatures and Pressures,” ICES2005-1064, *ASME Spring Technical Conference*, Chicago, IL, 2005.

PATENTS

- “Laser igniter with integral optimal geometry prechamber,” US Patent 10,180,124
- “Laser Based Ignition System for Natural Gas Reciprocating Engines, Laser Based Ignition System Having Capability to Detect Successful Ignition Event, And Distributor System for use with High-Powered Pulsed Lasers,” US Patent 7114858.
- “A Method to Distribute High-Energy Laser Pulses to Multiple Channels,” US patent 7,699,033.

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